



# PARTS MANUAL

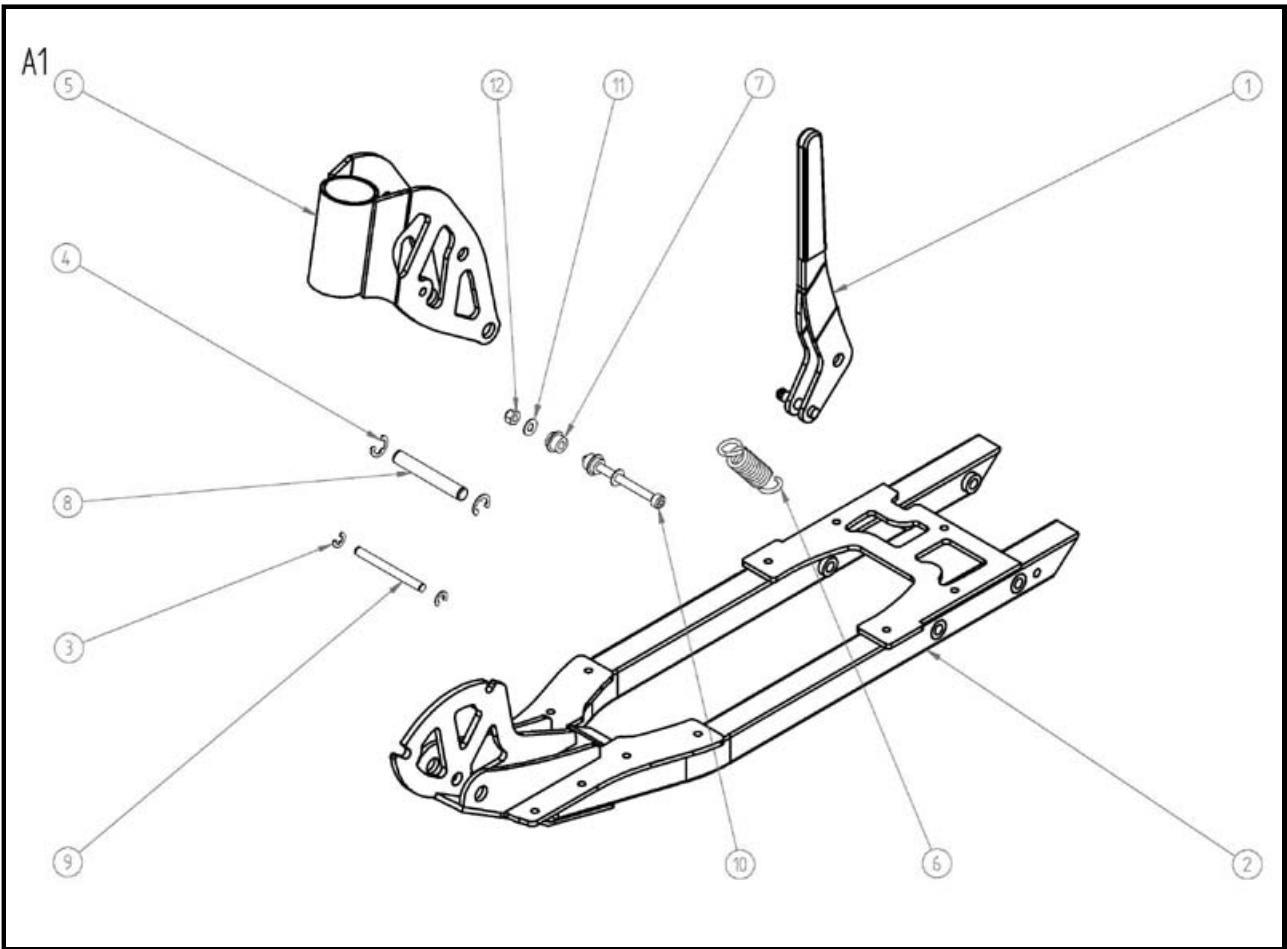


Puzey Designed. Built 4 Lifestyle.

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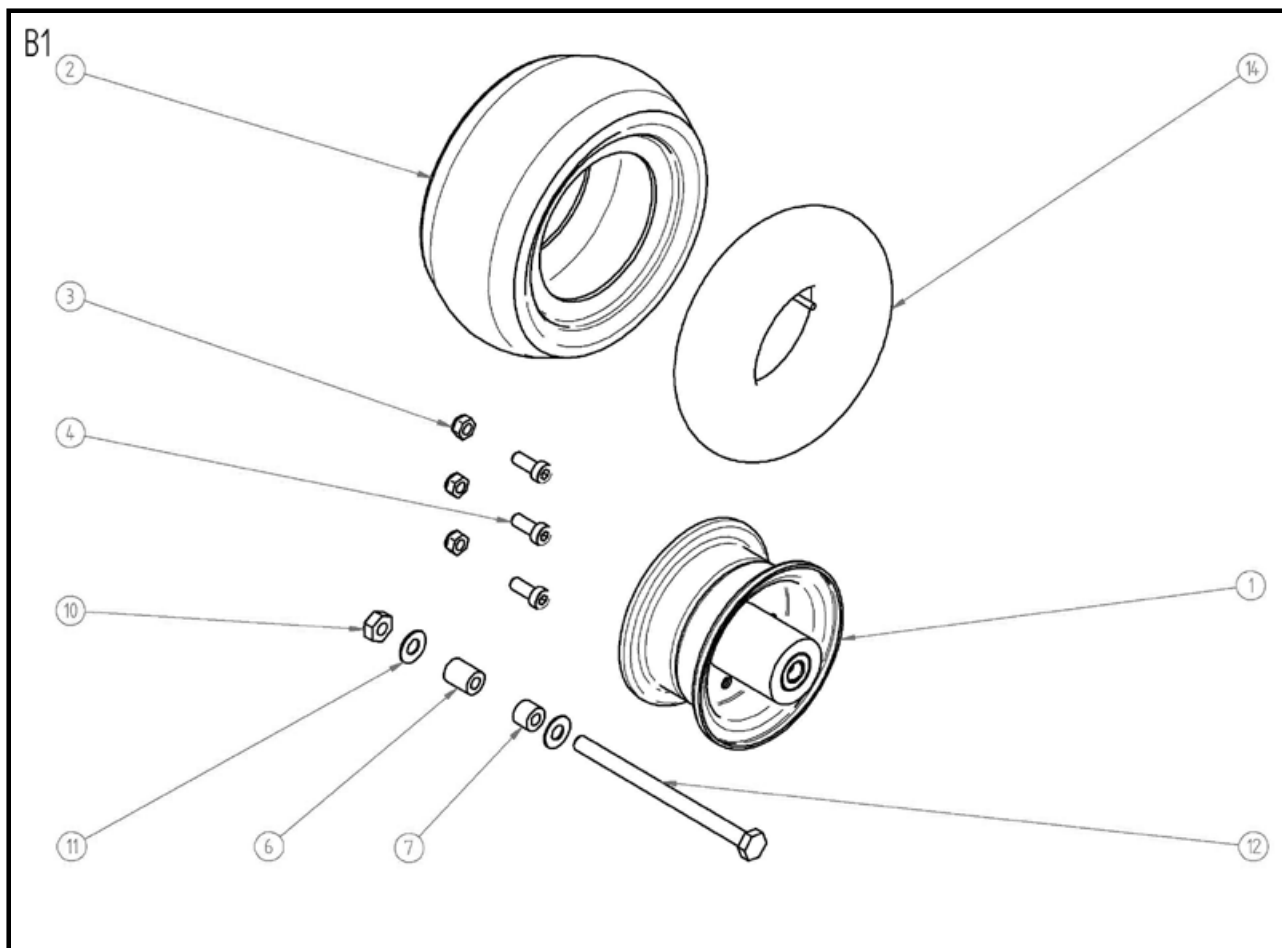
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# A1. BODY SET



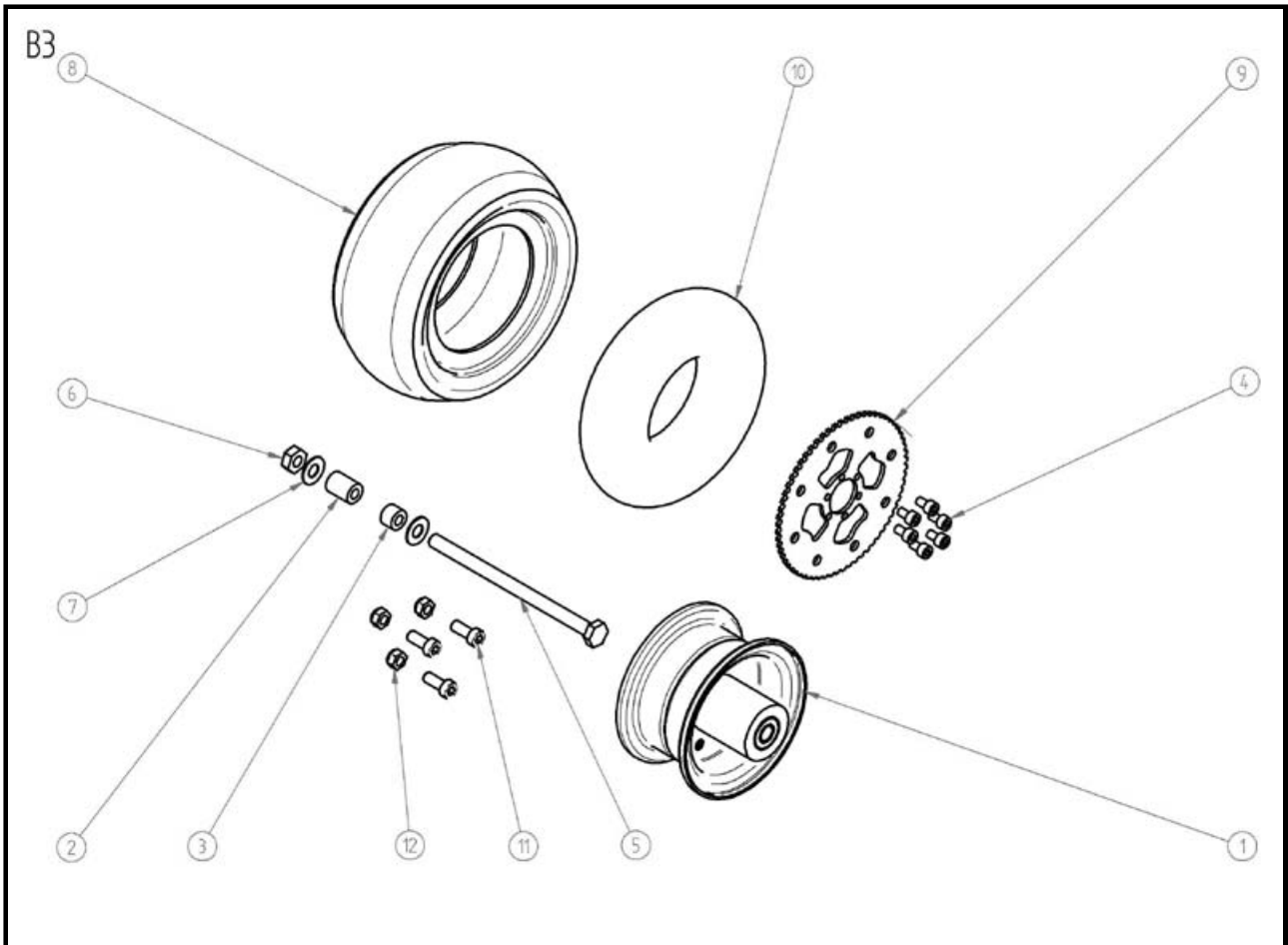
Item Number	Document Number	Title	Quantity	Qty Ordered
RA1-1	3EVOR0540A	OPEN LEVER SET	1	
RA1-2	3EVOR0506A	FRAME SET	1	
RA1-3	3CORE0500A	FRONT NECK E RING	2	
RA1-4	3CORE0900A	OPEN LEVER E RING	2	
RA1-5	3EVOR0502A	FRONT NECK SET	1	
RA1-6	3COPM0552A	OPEN LEVER SPRING	1	
RA1-7	3EVO00503A	FRONT NECK PLATE WASHER	2	
RA1-8	3COPM0551A	OPEN LEVER FOLDING PIN	1	
RA1-9	3COPM0551A	FRONT NECK FOLDING PIN	1	
RA1-10	3CO106075B	FRONT NECK PLATE BOLTS	1	
RA1-11	3COW13062A	FRONT NECK PLATE BOLT WASHER	2	
RA1-12	3CON06000A	M6 NUT	1	

# B1. FRONT WHEEL SET



Item Number	Document Number	Title	Quantity	Qty Ordered
RB1-1	3EVOR0410A	FRONT RIM	1	
RB1-2	3COML0406A	8" TYRE	1	
RB1-3	3COPM6000A	FRONT FORK BOLT	3	
RB1-4	3COPM6055A	FRONT FOLDING BOLTS 2	3	
RB1-6	3EVOR0405A	L 20 SPACER	1	
RB1-7	3EVOR0404A	L 12 SPACER	1	
RB1-10	3CON10000A	FRONT WHEEL BOLT	1	
RB1-11	3COW22101A	WHEEL WASHER	2	
RB1-12	3CO510155B	FRONT WHEEL BOLTS	1	
RB1-14	3COPM0407A	8" INNER TYRE(Tube)	1	

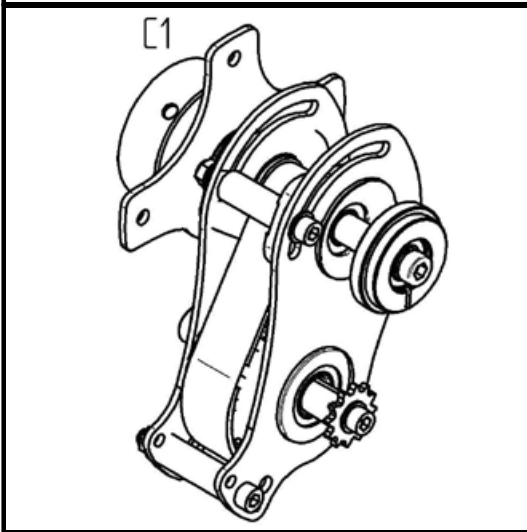
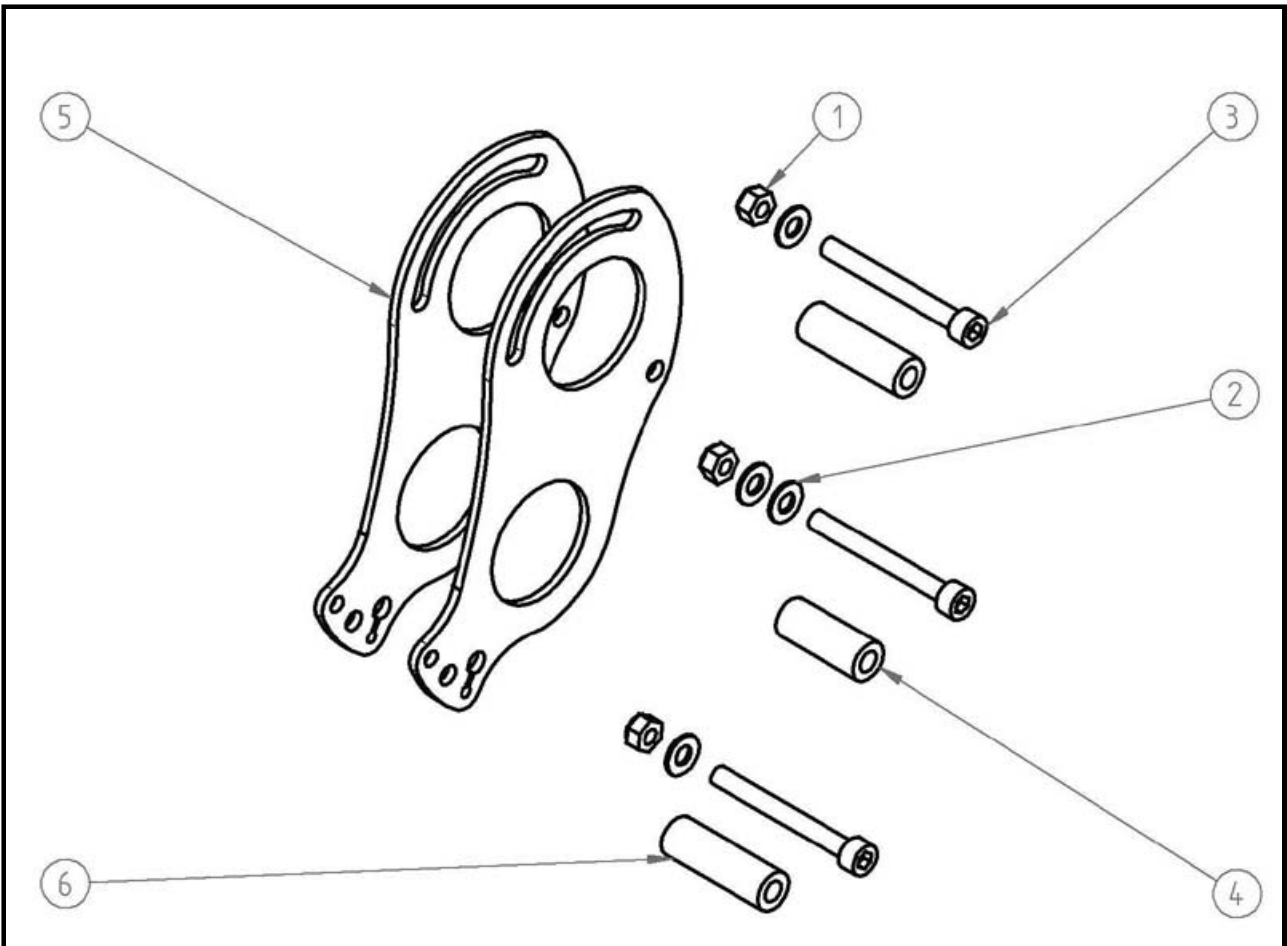
## B3. REAR WHEEL SET



Item Number	Document Number	Title	Quantity	Qty Ordered
RB3-1	3EVOR0810A	BACK RIM	1	
RB3-2	3EVOR0807A	L 12 SPACER	1	
RB3-3	3EVOR0808A	L 21 SPACER	1	
RB3-4	3CO205012C	BACK WHEEL GEAR BOLTS	6	
RB3-5	3CO510170B	BACK WHEEL BOLTS	1	
RB3-6	3CON10000A	BACK WHEEL BOLT	1	
RB3-7	3COW22101A	WHEEL WASHER	2	
RB3-8	3COML0406A	8" TYRE	1	
RB3-9	3EVOR0805A	64 TOOTH GEAR	1	
RB3-10	3COPM0407A	8" INNER TYRE (Tube)	1	
RB3-11	3CON06000A	RIM BOLT	3	
RB3-12	3COPM6000A	FRONT FORK BOLT	3	

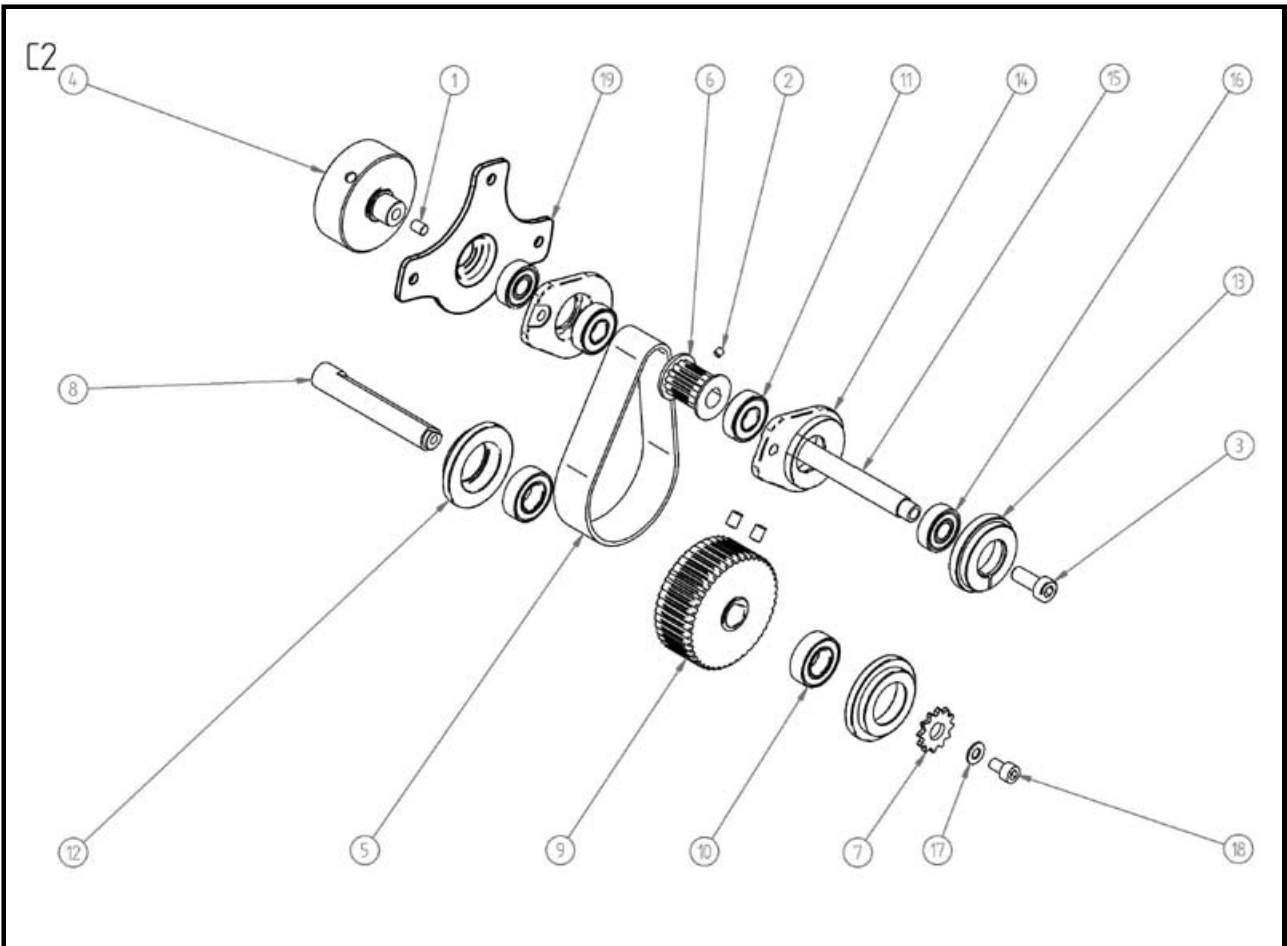
# C1. GEAR BOX SET

C1. GEAR BOX SET



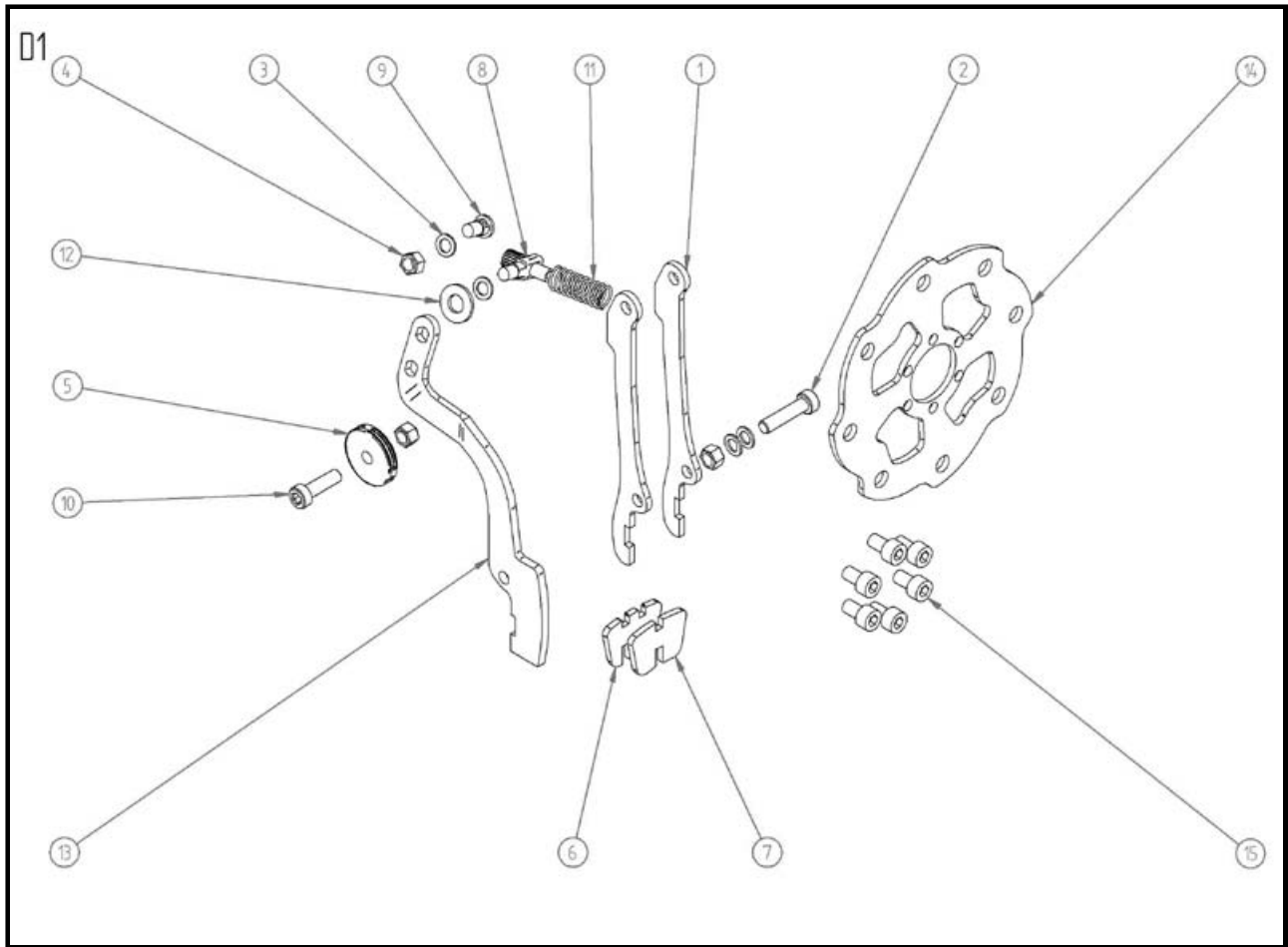
Item Number	Document Number	Title	Quantity	Qty Ordered
RC1-1	3CON06000A	BELT CAM SPACER BOLT	3	
RC1-2	3COW13061A	BELT CAM SPACER WASHER	4	
RC1-3	3CO106055A	BELT CAM SPACER BOLTS	3	
RC1-4	3EVOR0704A	SPACER CAM	1	
RC1-5	3EVOR0701A	BELT ASS PLATE	2	
RC1-6	3EVOR0702A	SPACER	2	

## C2. GEAR BOX ASSEMBLY



Item Number	Document Number	Title	Quantity	Qty Ordered
RC2-1	3CO406008A	M6X8 BOLTS	3	
RC2-2	3CO404004A	M4X4 BOLTS	1	
RC2-3	3CO108015A	SIDE PLATE ENG BOLTS	1	
RC2-4	3EVOR0707A	CLUTCH HOUSING	1	
RC2-5	3EVOR0712A	5M 300 BELT	1	
RC2-6	3EVOR0711A	TOP SHAFT GEAR 14T	1	
RC2-7	3EVOR0710A	12 TOOTH SPROCKET	1	
RC2-8	3EVOR0706A	MANUAL SHAFT	1	
RC2-9	3EVOR0709A	44T PULLEY	1	
RC2-10	3COB06002A	BEARING 32C15	2	
RC2-11	3COB06001A	BEARING 28X8	2	
RC2-12	3COPM0754A	BEARING CAP 32X15	2	
RC2-13	3COPM0751A	BEARING CAP 26X10	1	
RC2-14	3COPM0752A	BELT CAM	2	
RC2-15	3EVOR0705A	TOP SHAFT	1	
RC2-16	3COB06000A	31 BY 10 BEARING	2	
RC2-17	3COW13061A	M6 WASHER	1	
RC2-18	3CO106020A	SIDE PLATE ENG SHORT BOLTS	1	
RC2-19	3EVOR0708A	CLUTCH PLATE BRACKET	1	

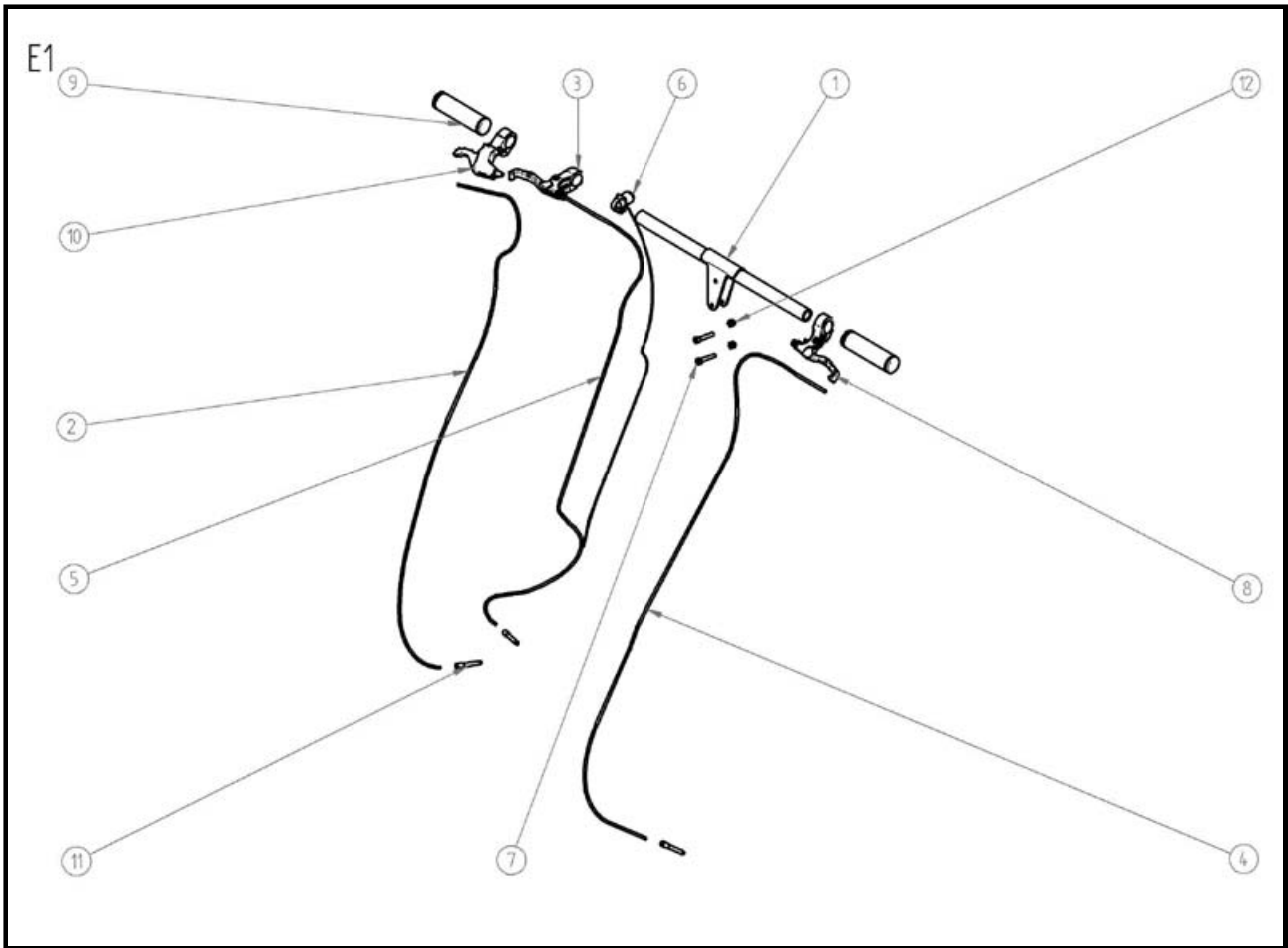
# D1. BRAKE SET



D1. BRAKE SET

Item Number	Document Number	Title	Quantity	Qty Ordered
RD1-1	3COPM0302A	REAR BRAKE 1	2	
RD1-2	3CO106030B	BRAKE BOLTS	1	
RD1-3	3COW13061A	BRAKE WASHER	4	
RD1-4	3CON06000A	BRAKE BOLT	4	
RD1-5	3COPM0311A	CABLE ROLLER	1	
RD1-6	3COPM0304A	PAD 2	1	
RD1-7	3COPM0303A	PAD 1	1	
RD1-8	3COPM0306A	ADG NUT 1	1	
RD1-9	3COPM0307A	ADG NUT 2	1	
RD1-10	3CO106020A	BRAKE BOLTS 20	1	
RD1-11	3COPM0310A	BRAKE SPRING	1	
RD1-12	3COW17081B	M8 1.5 WASHER	1	
RD1-13	3COPM0301B	REAR BRAKE 2	1	
RD1-14	3COPM0305A	DISK HOT 1	1	
RD1-15	3CO205012C	DISK BOLTS	6	

# E1. HANDLE BAR SET

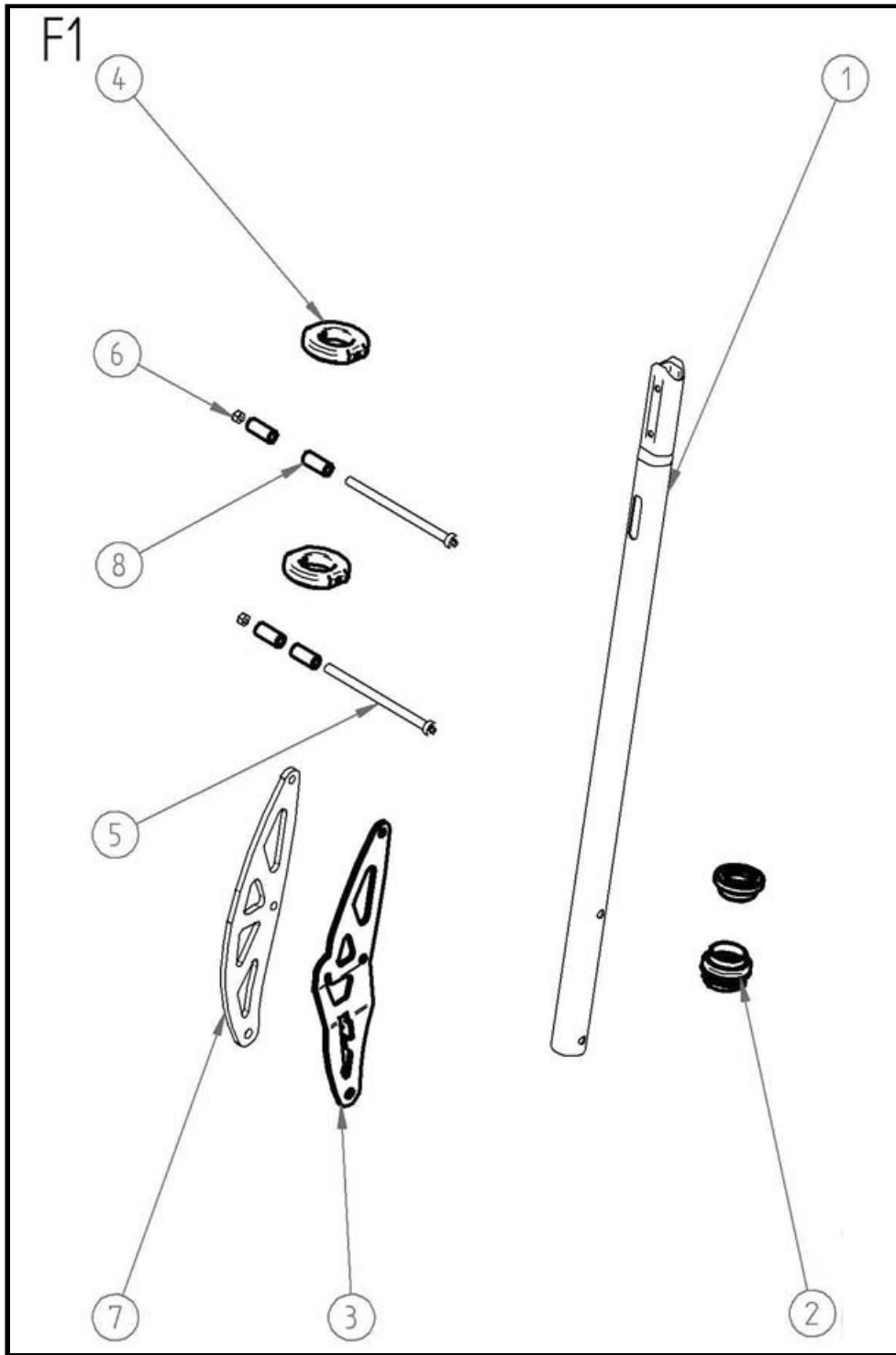


**E1. HANDLE BAR SET**

Item Number	Document Number	Title	Quantity	Qty Ordered
RE1-1	3EVOR0101A	HANDLE BAR STRAIGHT	1	
RE1-2	3EVOR0309A	FRONT BRAKE INNER	1	
RE1-3	3COPM0209A	RIGHT BRAKE LEVER SET	1	
RE1-4	3EVOR0310A	BACK BRAKE INNER	1	
RE1-5	3EVOR0309A	FRONT BRAKE INNER	1	
RE1-6	3EVOR0923A	KILL SWITCH	1	
RE1-7	3CO106035A	M6 BOLTS	2	
RE1-8	3COPM0308A	LEFT BRAKE LEVER SET	1	
RE1-9	3COMP0120A	GRIP (PAIR)	2	
RE1-10	3EVOR0921A	GAS LEVER SET	1	
RE1-11	3COPM0312A	INNER ELBOW	3	
RE1-12	3CON06000A	M6 NUT	2	

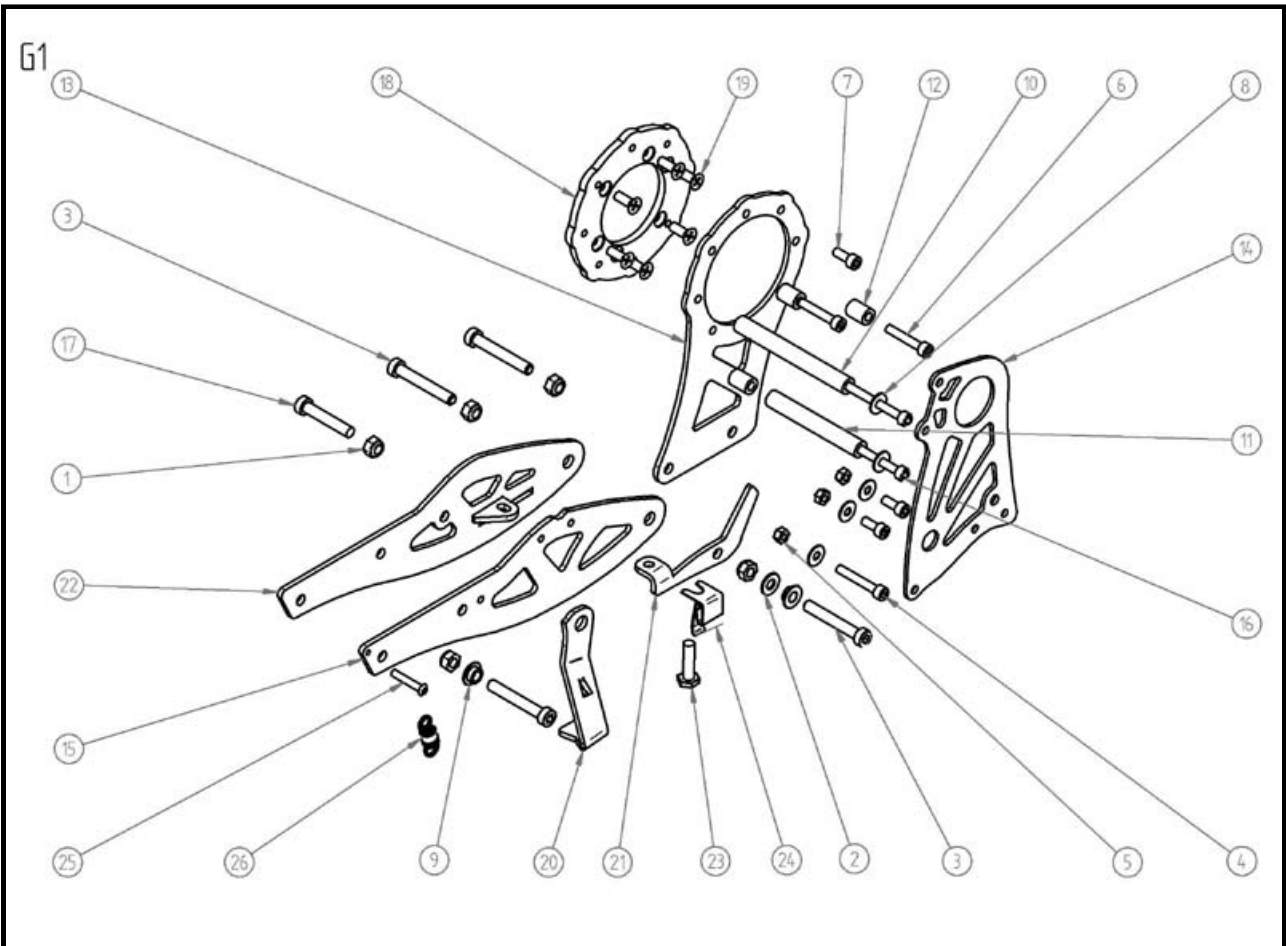
# F1. STEERING SET

F1. STEERING SET



Item Number	Document Number	Title	Quantity	Qty Ordered
RF1-1	3EVOR0102A	STEERING TUBE	1	
RF1-2	3COPM0160A	HEADSET	1	
RF1-3	3EVOR0202A	FRONT FORK L	1	
RF1-4	3COMP0150A	RETAINER FLANGE	2	
RF1-5	3CO108140B	FRONT FORK BOLTS	2	
RF1-6	3CON08000A	FRONT FORK BOLT	2	
RF1-7	3EVOR0201A	FRONT FORK R	1	
RF1-8	3EVOR0203A	L28 SPACER	4	

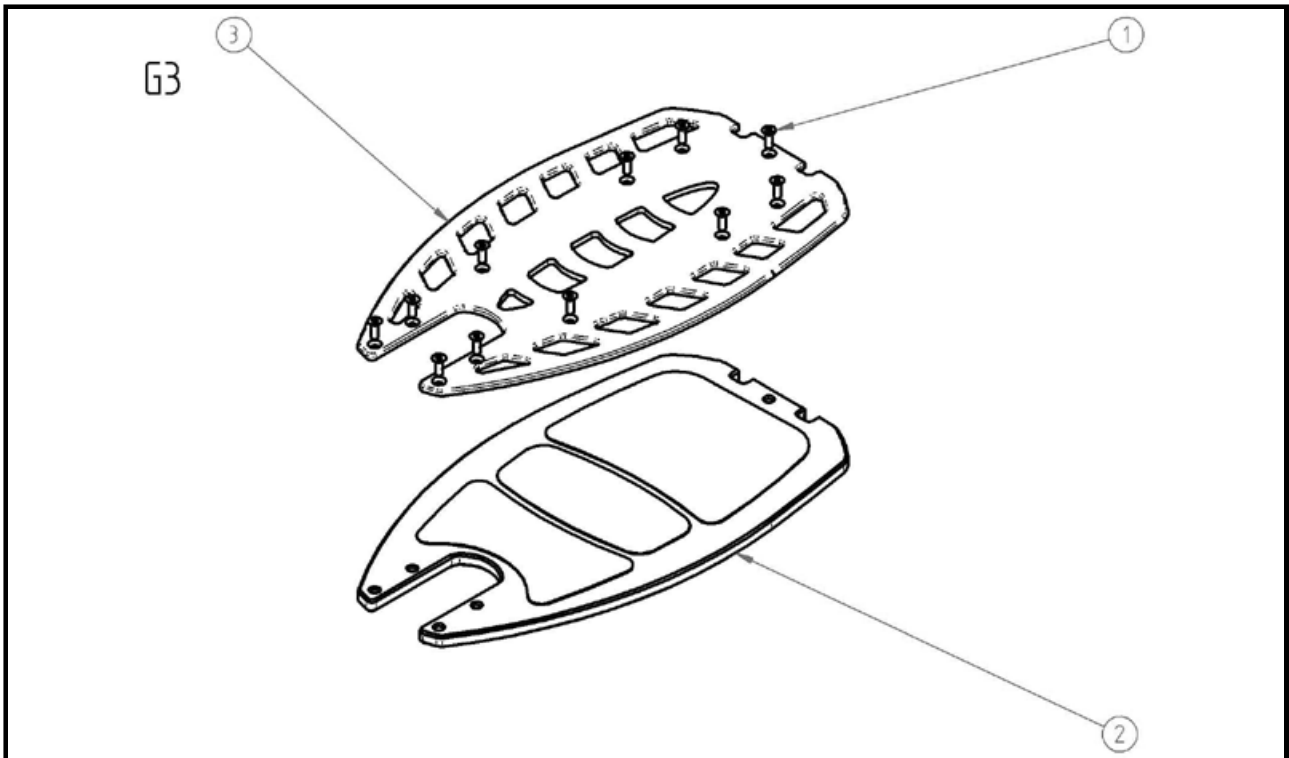
# G1. SWING ARM SET



G1. SWING ARM SET

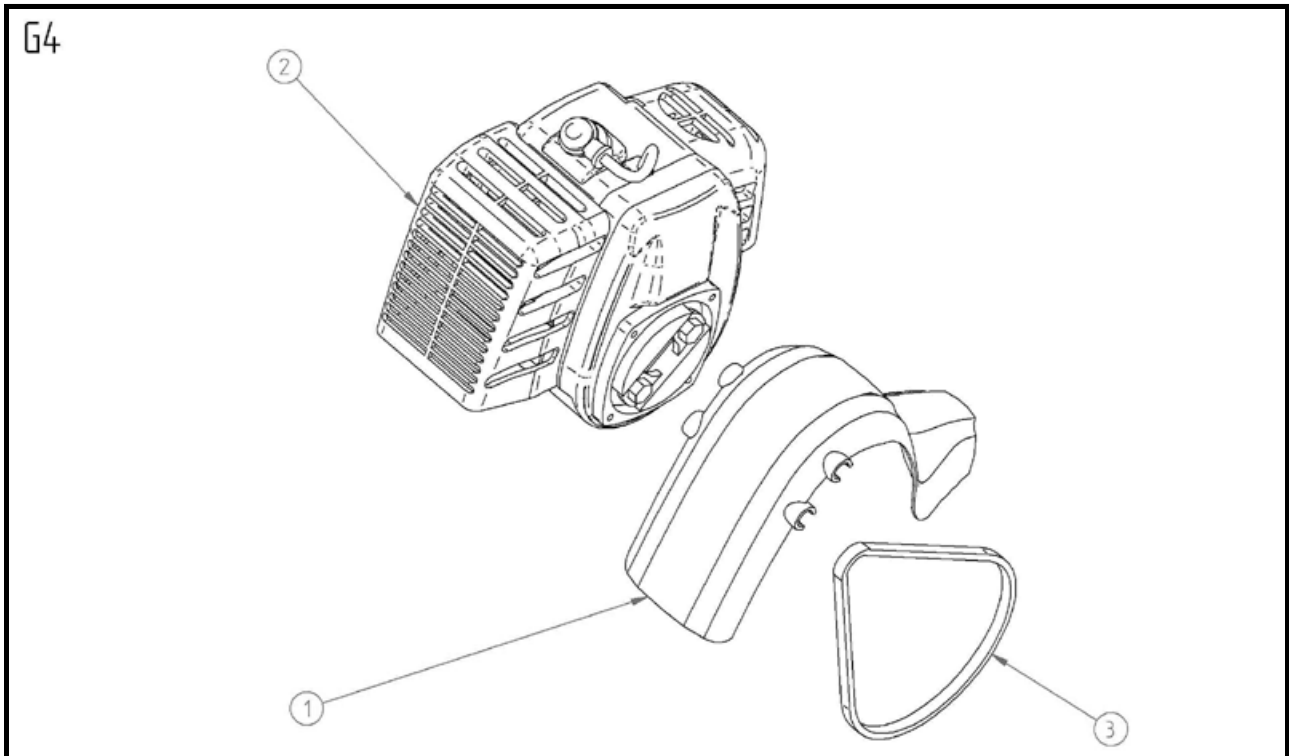
Item Number	Document Number	Title	Quantity	Qty Ordered
RG1-1	3CON08000A	SWING ARM BOLT	5	
RG1-2	3COW17082A	M8 1.5 WASHER	1	
RG1-3	3CO108055B	SWING ARM LONG BOLTS	4	
RG1-4	3CO106045B	SIDE PLATE ENG LONG BOLTS	1	
RG1-5	3CON06000A	SIDE PLATE ENG BOLT	3	
RG1-6	3CO106040D	L30mm ENG BOLTS	2	
RG1-7	3CO106020A	SIDE PLATE ENG SHORT BOLTS	3	
RG1-8	3COW13061A	SIDE PLATE ENG SHORT WASHER	5	
RG1-9	3COPM0513A	SIDE STAND BUSH	2	
RG1-10	3EVOR0705A	TOP SHAFT	1	
RG1-11	3EVOR0706A	MANUAL SHAFT	1	
RG1-12	3EVOR0713A	L17 SPACER	3	
RG1-13	3EVOR0604A	NEW ENG MOUNT	1	
RG1-14	3EVOR0601A	SIDE PLATE ENG	1	
RG1-15	3EVOR0603A	SWING ARM 3 SPEED	1	
RG1-16	3CO106170D	L130mm ENG BOLTS	2	
RG1-17	3CO108045B	SWING ARM SHORT BOLTS	1	
RG1-18	3EVOR0703A	26CC FLANGE CHINS ENGINE	1	
RG1-19	3CO306013A	SHORT BOLTS	6	
RG1-20	3EVOR0512A	SIDE STAND	1	
RG1-21	3EVOR0515A	TENSIONER BENT	1	
RG1-22	3EVOR0602A	SWING ARM R	1	
RG1-23	3CO508025A	TENSIONER BENT BULTS	1	
RG1-24	3COPM0581A	TENSIONER BENT HOLD SPRING	1	
RG1-25	3CO605030A	SIDE STAND BOLTS	1	
RG1-26	3COPM0572A	SIDE STAND SPRING	1	

## G3. DECK SET



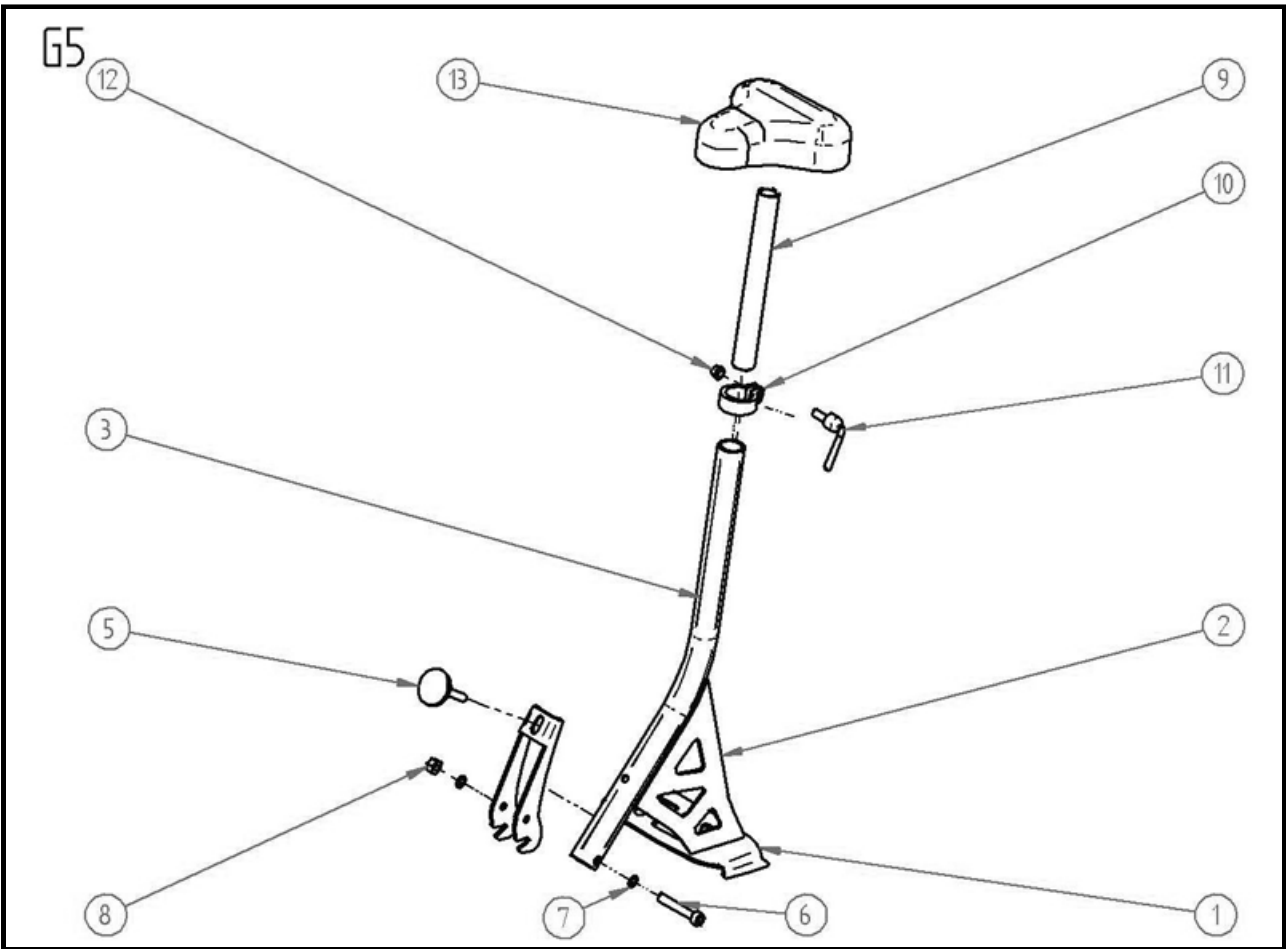
Item Number	Document Number	Title	Quantity	Qty Ordered
RG3-1	3CO306012A	DECK SHORT BULTS	11	
RG3-2	3EVOR0100A	EVO R WOOD DECK	1	
RG3-3	3EVRX0100A	EVO RX DECK	1	

## G4. REAR ASSEMBLY



Item Number	Document Number	Title	Quantity	Qty Ordered
RG4-1	3EVOR0605A	REAR MUD GUARD	1	
RG4-2	3EVOR0910A	ENGINE 40cc Active	1	
RG4-3	3EVOR0806A	88P CHAIN	1	

# G5. SEAT ASSEMBLY

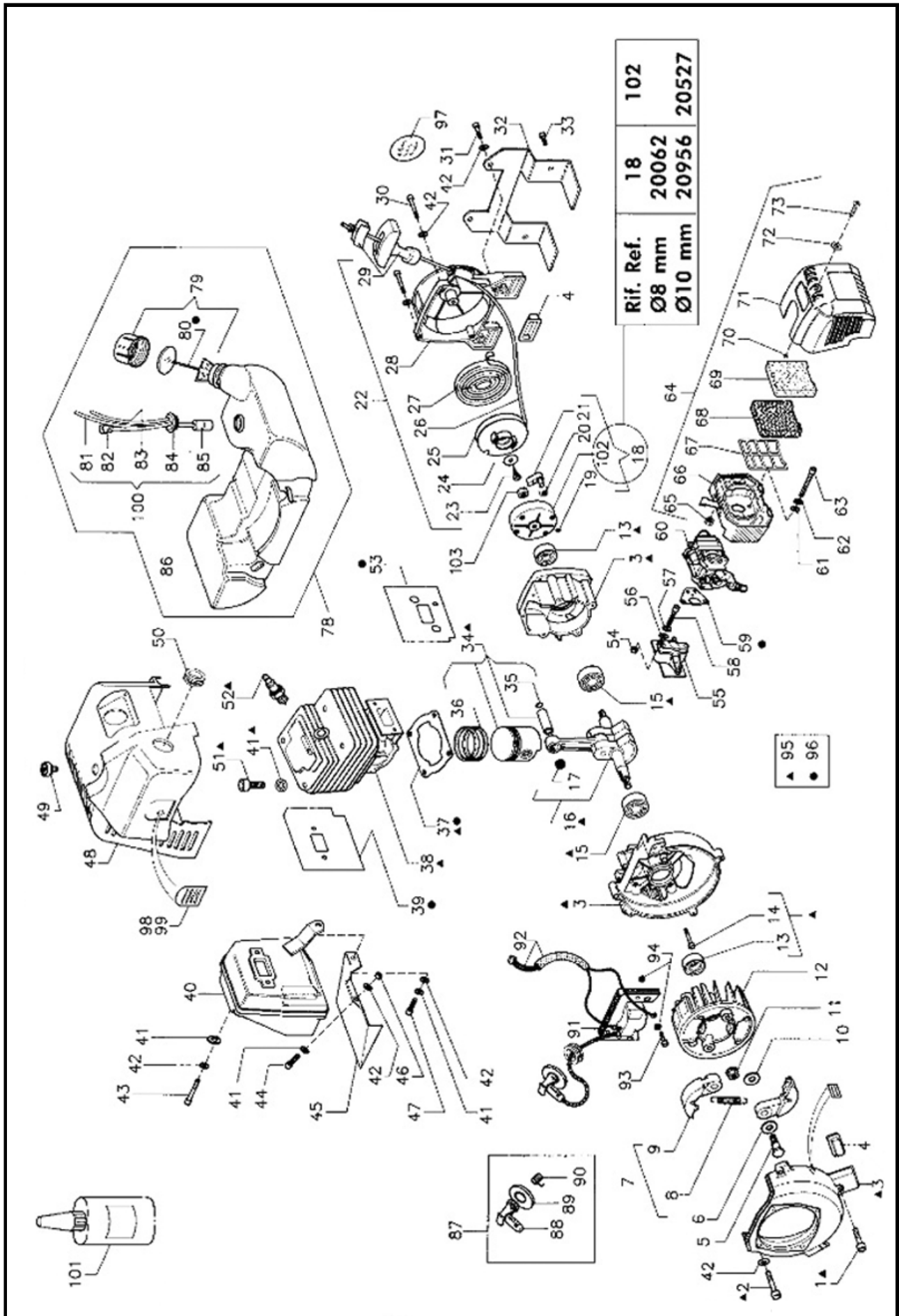


**G5. SEAT ASSEMBLY**

Item Number	Document Number	Title	Quantity	Qty Ordered
		QUICK RELEASE SEAT ASSEMBLY		
RG5-1	3COPM1014A	SEAT PLATE	1	
RG5-2	3COPM1013A	GUSET SEAT	2	
RG5-3	3COPM1011A	SEAT TUBE	1	
RG5-4	3COPM1012A	COM LOCK FOR SEAT	1	
RG5-5	3COPM1020A	THUMB BOLT	1	
RG5-6	3CO108050A	SEAT SET BOLT	1	
RG5-7	3COW17081A	M8 WASHER	2	
RG5-8	3CON08000A	SEAT SET NUT	1	
RG5-9	3COPM1030A	SEAT TOP TUBE	1	
RG5-10	3COPM1010A	QUICK FLANGE	1	
RG5-11	3COPM1041A	QUICK FLANGE BOLT	1	
RG5-12	3COPM1042A	QUICK FLANGE NUT	1	
RG5-13	3COPM1050A	CUSHION	1	

# H. 50cc EXPLODED ENGINE PARTS

H. 50cc EXPLODED ENGINE PARTS

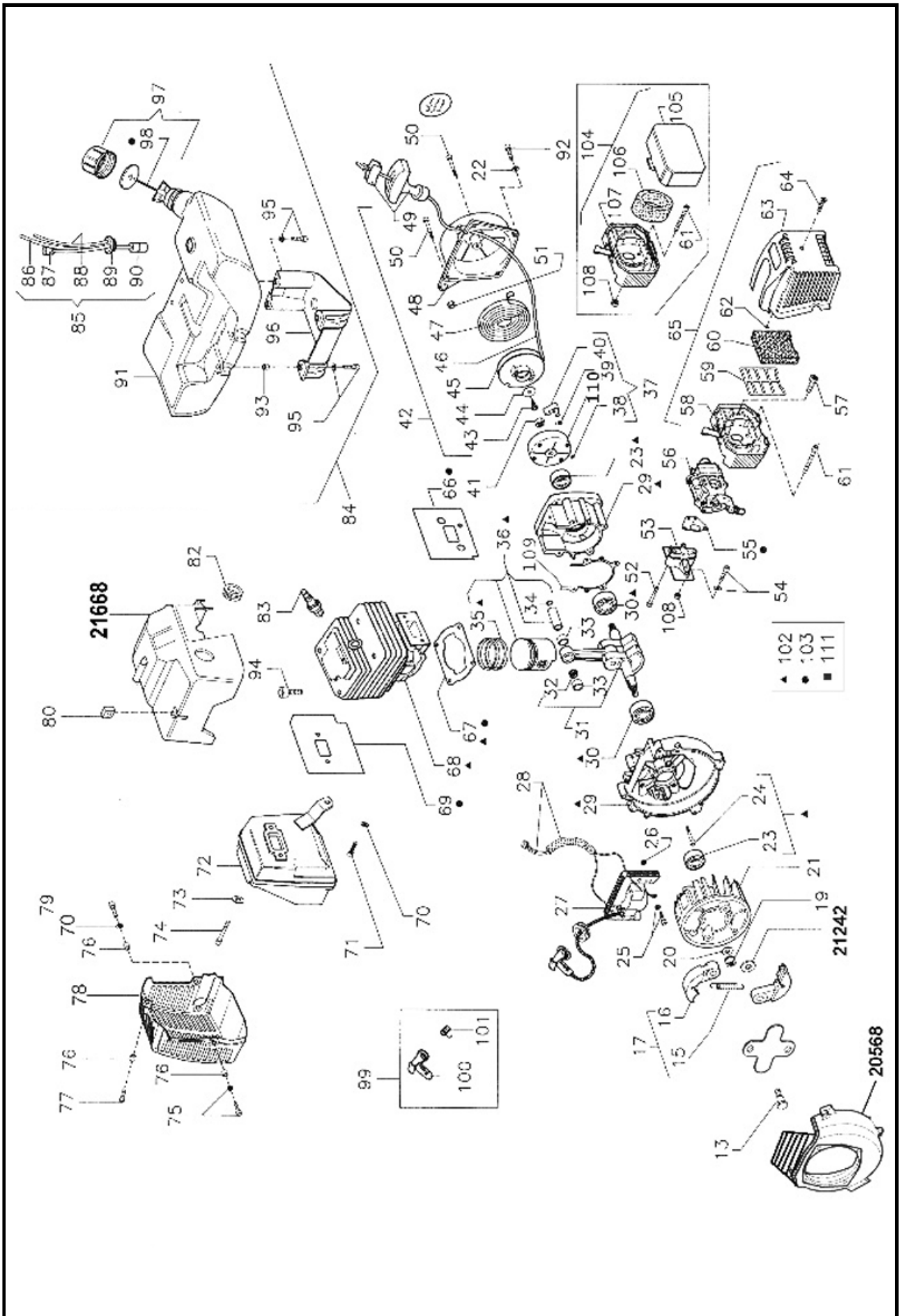


## ENGINE (ACTIVE 49.5cc) GR.3

REF.	PART NO.	Q.	DESCRIPTION	REF.	PART NO.	Q.	DESCRIPTION
1	20001	3	Screw	51	20359	4	Screw
2	20366	1	Screw	52	20770	1	Spark Plug
3	20580	1	Crankcase	53	20344	1	Gasket
4	20083	4	Rubber	54	20060	2	Nut
5	20068	2	Screw	55	20046	1	Insulator
6	20069	2	Washer	56	20037	2	Washer
7	20065	1	Clutch	57	20021	2	Washer
8	20067	1	Spring	58	20366	2	Screw
9	20049	2	Shoe	59	20048	1	Gasket
10	20070	2	Washer	60	20050	1	Carburettor
11	20058	2	Nut	61	20037	2	Washer
12	20039	1	Flywheel	62	20021	2	Washer
13	20003	2	Seal	63	20079	2	Screw
14	20002	4	Screw	64	20559	1	Filter
15	20004	2	Bearing	65	20429	1	Nut
16	21001	1	Crankshaft	66	20562	1	Bracket
17	20026	1	Bearing	67	20563	1	Screen
18	20956	1	Driver	68	20564	1	Piece
19	20087	2	Snapping	69	20564	1	Piece
20	20084	2	Spring	70	20566	1	O.R.
21	20085	2	Pawl	71	20567	1	Cover
22	20074	1	Starter	72	20568	1	Washer
23	20076	1	Screw	73	20172	1	Screw
24	20077	1	Washer	74			
25	20055	1	Pulley	75			
26	20078	1	Rope	76			
27	20075	1	Spring	77			
28	20059	1	Housing	78	20570	1	Fuel Tank
29	20081	1	Handle	79	20094	1	Fuel Cap
30	20366	2	Screw	80	20095	1	Gasket
31	20359	2	Screw	81	20097	1	Inlet Pipe
32	20457	1	Bracket	82	20100	1	Breather
33	20173	2	Screw	83	20091	1	Overflow Pipe
34	20018	1	Piston 40mm Dia (4.3-4.5)	84	20099	1	Grummet
34	20023	1	Piston 44mm Dia (49.5cc)	85	20093	1	Filter
35	20020	2	Snapping	86	20391	1	Fuel Tank
36	20019	2	Ring 40mm Dia	87	20571	1	S.P. Cover
36	20024	2	Ring 44mm Dia	88	20572	1	S.P. Cover
37	20015	1	Gasket	89	20573	1	Guard
38	20012	1	Cyl.+ Pis. (40mm - 4.3/4.5)	90	20574	1	Spring
38	20013	1	Cyl.+ Pis. (44mm - 49.5cc)	91	20575	1	Coil
39	20581	1	Gasket	92	20040	1	Wire
40	20101	1	Muffler	93	20366	2	Screw
41	20896	2	Washer	94	20037	4	Washer
42	20278	2	Washer	95	20576	1	Short Block 40mm Dia (4.3/4.5)
43	20022	2	Screw	95	20577	1	Short Block 44mm Dia (49.5cc)
44	20277	1	Screw	96	20578	1	Gaskets
45	20582	1	Sheet	97	20088	1	Decal Active
46	20060	1	Nut	98	20045	1	Decal Big 4.5
47	20359	1	Screw	99	20579	1	Decal Big 49.5cc
48	20583	1	Engine Cover (Green)	100	20042	1	Tubi Mix+Valve+Filtro Ens. Kit
48	20584	1	Engine Cover (Red)	101	20311	1	50mlFrenaFil-Fix.FiletsRetaining
49	20044	1	Screw	102	20527	1	Bracket
50	20586	1	Eyelet	103	20982	1	Nut

# I. 40cc EXPLODED ENGINE PARTS

I. 40cc EXPLODED ENGINE PARTS



## Active 40cc parts

RIF.	COD.		DESCRIZIONE - DESCRIPTION	RIF.	COD.		DESCRIZIONE - DESCRIPTION
REF.	P / N°	Q.		REF.	P / N°	Q.	
1	20649	1	CUFFIA - CARTER - HOUSING	58	20730	1	SCATOLA - CARTER - HOUSING
2	20173	1	VITE - VIS - SCREW	59	20563	1	GRIGLIA - GRILLE - SCREEN
3	20064	3	VITE - VIS - SCREW	60	20731	1	ELEMENTO - ELEMENT - PIECE
4	20001	1	VITE - VIS - SCREW	61	20079	1	VITE - VIS - SCREW
5	20650	1	MOZZO - MOYEUX - HUB	62	20566	1	O.R.
6	20001	1	VITE - VIS - SCREW	63	20733	1	COPERCHIO - COUVERCLE - COVER
7	20891	1	AMMORTIZ.-AMORTISS.-SHOCK ABS.	64	20172	1	VITE - VIS - SCREW
8	20651	1	SUPPORTO - SUPPORT - MOUNTING	65	20734	1	FILTRO COM. - FILTRE COM.- COMP. FILT.
9	20218	1	ANELLO ELAS. - CIRCLIP - SNAP RING	66	20664	1	GUARNIZIONE - JOINT - GASKET
10	20642	1	CUSCINETTO - ROULEMENT - BEARING	67	20662	1	GUARNIZIONE - JOINT - GASKET
11	20229	1	ANELLO ELAS. - CIRCLIP - SNAP RING	68	20661	1	CIL.+ PIS. - CYL.+ PIS. - CYL+ PIS. (3.7 - 4.0)
12	20739	1	CAMPANA - TAMBOUR - DRUM	68	20895	1	CIL.+ PIS. - CYL.+ PIS. - CYL+ PIS. (3.2 - 3.5)
13	20068	2	VITE - VIS - SCREW	69	20663	1	GUARNIZIONE - JOINT - GASKET
14	20069	2	RONDELLA - RONDELLE - WASHER	70	20278	1	RONDELLA - RONDELLE - WASHER
15	20067	1	MOLLA - RESSORT - SPRING	71	20064	1	VITE - VIS - SCREW
16	20049	2	PATTINO - MACHOIRE - SHOE	72	20668	1	MARMITTA - POT D'ECHAPP - MUFFLER
17	20065	1	FRIZIONE - EMBRAYAGE - CLUTCH	73	20896	2	RONDELLA - RONDELLE - WASHER
18	20070	2	RONDELLA - RONDELLE - WASHER	74	20022	1	VITE - VIS - SCREW
19	20058	1	DADO - ECROU - NUT	75	20359	1	VITE - VIS - SCREW
20	20711	1	RONDELLA - RONDELLE - WASHER	76	20560	3	BOCCOLA - BAGUE - EYELET
21	20676	1	VOLANO - VOLANT - FLYWHEEL	77	20858	1	VITE - VIS - SCREW
22	20278	4	RONDELLA - RONDELLE - WASHER	78	20669	1	PROTEZIONE-CAPOT-GUARD
23	20640	2	ANELLO TENUTA - JOINT - SEAL	79	20064	1	VITE - VIS - SCREW
24	20047	3	VITE - VIS - SCREW	80	20879	1	DADO - ECROU - NUT
25	20366	2	VITE - VIS - SCREW	81	20671	1	COFANO-CAPOT-COVER (Verde-Green)
26	20896	2	RONDELLA - RONDELLE - WASHER	81	20670	1	COFANO-CAPOT-COVER (Rosso-Red)
27	20741	1	BOBINA - BOBINE - COIL	82	20586	1	PASSA CAVO - OEILLET - EYELET
28	21346	1	CABLAGGIO - FIL - WIRE	83	20770	1	CANDELA - BOUGIE - SPARK PLUG
29	20738	1	CARTER - CANKCASE	84	20646	1	SERBAT. COM. - RESER. COM. - FUEL T.
30	20641	2	CUSCINETTO - ROULEMENT - BEARING	85	20042	1	PESCANTE - ENSEMBLE - KIT
31	20463	1	ALB.MOT. - VILEBREQUIN-CRANKSHAFT	86	20097	1	TUBO CARB. - TUYAUCARB. - INLETPPIPE
32	20026	1	GABBIA RULLI - ROULEMENT - BEARING	87	20100	1	SFIATO - RENIFLAR - BREATHER
33	20893	2	RASAMENTI - RONDELLE - WASHER	88	20091	1	TUBO REC. - TUYAU RET. - OVERF. PIPE
34	20020	2	ANELLO ELAS. - CIRCLIP - SNAP RING	89	20099	1	PASSATUBI - OEILLET - GRUMMET
35	20019	2	SEGMENTO - SEGMENT - RING (40mm)	90	20093	1	FILTRO - FILTRE - FILTER
36	20674	1	PISTONE - PISTON - Ø 40 mm	91	20645	1	SERBATOIO - RESERVOIR - FUEL TANK
37	20652	1	TRASCINATORE - CLIQUET - DRIVER	92	20064	2	VITE - VIS - SCREW
38	20087	2	ANELLO ELAS. - CIRCLIP - SNAP RING	93	20369	4	BOCCOLA - BAGUE - EYELET
39	20084	2	MOLLA - RESSORT - SPRING	94	20064	4	VITE - VIS - SCREW
40	20654	2	CRICETTO - CLIQUET. - PAWL	95	20359	4	VITE - VIS - SCREW
41	20027	1	DADO - ECROU - NUT	96	20673	1	SUPPORTO - SUPPORT - BRAKET
42	20659	1	AVVIAMENTO - LANCEUR - STARTER	97	20094	1	TAPPO COMP. - BOUCHON - FUEL CAP
43	20076	1	VITE - VIS - SCREW	98	20095	1	GUARNIZIONE - JOINT - GASKET
44	20316	1	RONDELLA - RONDELLE - WASHER	99	20571	1	PIPETTA - CACHE BOUGIE - S.P. COVER
45	20656	1	PULEGGIA - POULIE - PULLEY	100	20572	1	COP. CAND. - C. BOUGIE - S.P. COVER
46	20657	1	CORDA - CORDE - ROPE	101	20574	1	MOLLA - RESSORT - SPRING
47	20658	1	MOLLA - RESSORT - SPRING	102	20735	1	SHORT BLOCK (3.2 - 3.5)
48	20655	1	SCATOLA - CARTER - HOUSING	102	20736	1	SHORT BLOCK (3.7 - 4.0)
49	20081	1	IMPUGNATURA - POIGNEE - HANDLE	103	20737	1	KIT GUARN. - JOINT KIT - GASKET KIT
50	20001	2	VITE - VIS - SCREW	104	20051	1	FILTRO - FILTRE - FILTER
51	20060	1	DADO - ECROU - NUT	105	20053	1	COPERCHIO - COUVERCLE - COVER
52	20894	1	VITE - VIS - SCREW	106	20052	1	ELEMENTO - FILTRE - AIR FILTER
53	20666	1	FLANGIA TER. - FLASQUE THER. - INSUL.	107	20054	1	SUPPORTO - SUPPORT - BRAKET
54	20359	2	VITE - VIS - SCREW	108	20060	1	DADO - ECROU - NUT
55	20665	1	GUARNIZIONE - JOINT - GASKET	109	21022	1	GUARNIZIONE - JOINT - GASKET
56	20643	1	CARBURAT. - CARBURAT. - CARBURAT.	110	20653	1	SUPPORTO - SUPPORT - BRAKET
57	20732	1	DISTANZIALE - ENTRETOISE - SPACER	111	20922	1	CARTER COMPL.